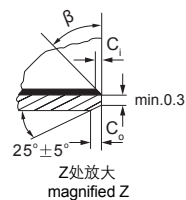
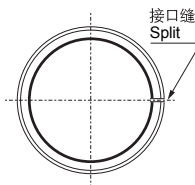
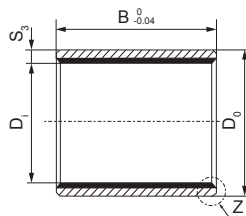


WGB-1/1B/1P/1S/1T/1D标准公制直套



内外倒角

S_3	C_0	C_1	β
0.75	0.5±0.3	0.25±0.2	30°±5°
1.00	0.6±0.3	0.30±0.2	30°±5°
1.50	0.7±0.3	0.50±0.3	30°±5°

S_3	C_0	C_1	β
2.00	1.2±0.4	0.50±0.3	30°±5°
2.50	1.8±0.6	0.60±0.3	45°±5°

※标准直套标注方式: WGB-1□ 0606

单位:mm

型号	轴径(f7) D_i	座孔(H7) D_H	外径公差 D_o	压装后 内孔公差 $D_{i,s}$	配合间隙 D_D	壁厚 S_3	长度B ⁰ _{-0.40} (^{ds=Φ28 L:0.30} _{ds=Φ30 L:0.40})													
							6	8	10	12	15	20	25	30	40	50				
WGB-1□ 6	-0.010 -0.022	8 ^{+0.015}	8 ^{+0.055} 5.990	6.055 5.990	0.077 0.000		0606	0608	0610											
WGB-1□ 8	-0.013 -0.028	10 ^{+0.015}	10 ^{+0.055} 7.990	8.055 7.990	0.083 0.003		0806	0808	0810	0812	0815									
WGB-1□ 10	-0.013 -0.028	12 ^{+0.018}	12 ^{+0.065} 9.990	10.058 9.990	0.086 0.003		1006	1008	1010	1012	1015	1020								
WGB-1□ 12	-0.016 -0.034	14 ^{+0.018}	14 ^{+0.065} 11.990	12.058 11.990			1206	1208	1210	1212	1215	1220	1225							
WGB-1□ 13	-0.016 -0.034	15 ^{+0.018}	15 ^{+0.065} 12.990	13.058 12.990		1.005				1310		1320								
WGB-1□ 14	-0.016 -0.034	16 ^{+0.018}	16 ^{+0.065} 13.990	14.058 13.990	0.092 0.006	0.980				1410	1412	1415	1420	1425						
WGB-1□ 15	-0.016 -0.034	17 ^{+0.018}	17 ^{+0.065} 14.990	15.058 14.990						1510	1512	1515	1520	1525						
WGB-1□ 16	-0.016 -0.034	18 ^{+0.018}	18 ^{+0.065} 15.990	16.058 15.990						1610	1612	1615	1620	1625						
WGB-1□ 17	-0.016 -0.034	19 ^{+0.021}	19 ^{+0.075} 16.990	17.061 16.990	0.095 0.006					1710	1712		1720							
WGB-1□ 18	-0.016 -0.034	20 ^{+0.021}	20 ^{+0.075} 17.990	18.061 17.990						1810	1812	1815	1820	1825						
WGB-1□ 20	-0.020 -0.041	23 ^{+0.021}	23 ^{+0.075} 19.990	20.071 19.990						2010	2012	2015	2020	2025	2030					
WGB-1□ 22	-0.020 -0.041	25 ^{+0.021}	25 ^{+0.075} 21.990	22.071 21.990	0.112 0.010	1.505				2210	2212	2215	2220	2225	2230					
WGB-1□ 24	-0.020 -0.041	27 ^{+0.021}	27 ^{+0.075} 23.990	24.071 23.990		1.475						2415	2420	2425	2430					
WGB-1□ 25	-0.020 -0.041	28 ^{+0.021}	28 ^{+0.075} 24.990	25.071 24.990						2510	2512	2515	2520	2525	2530	2540	2550			
WGB-1□ 28	-0.020 -0.041	32 ^{+0.025}	32 ^{+0.085} 27.990	28.085 27.990	0.126 0.010							2815	2820	2825	2830	2840				
WGB-1□ 30	-0.020 -0.041	34 ^{+0.025}	34 ^{+0.085} 29.990	30.085 29.990								3012	3015	3020	3025	3030	3040			
WGB-1□ 32	-0.025 -0.050	36 ^{+0.025}	36 ^{+0.085} 31.990	32.085 31.990		2.005								3220		3230	3240			
WGB-1□ 35	-0.025 -0.050	39 ^{+0.025}	39 ^{+0.085} 34.990	35.085 34.990	0.135 0.015	1.970						2512	2515	2520	2525	2530	2540	3550		
WGB-1□ 38	-0.025 -0.050	42 ^{+0.025}	42 ^{+0.085} 37.990	38.085 37.990										3815			3830	3840		
WGB-1□ 40	-0.025 -0.050	44 ^{+0.025}	44 ^{+0.085} 39.990	40.085 39.990								4012		4020	4025	4030	4040	4050		

WGB-1/1B/1P/1S/1T/1D标准公制直套

单位:mm

型号	轴径 (f7) D _s	座孔(H7) D _H	外径公差 D _o	压装后 内孔公差 D _{is}	配合间隙 C _o	壁厚 S _s	长度B ⁰ _{-0.40}														
							20	25	30	40	50	60	70	80	100	115					
WGB-1□ 45	-0.050 -0.025	50 +0.025	50 +0.085 +0.045	45.105 44.990	0.155 0.015		4520	4525	4530	4540	4550										
WGB-1□ 50	-0.050 -0.025	55 +0.030	55 +0.100 +0.055	50.110 49.990	0.160 0.015		5020		5030	5040	5050	5060									
WGB-1□ 55	-0.060 -0.030	60 +0.030	60 +0.100 +0.055	55.110 54.990					5530	5540	5550	5560									
WGB-1□ 60	-0.060 -0.030	65 +0.030	65 +0.100 +0.055	60.110 59.990		2.505 2.460			6030	6040	6050	6060	6070								
WGB-1□ 65	-0.060 -0.030	70 +0.030	70 +0.100 +0.055	65.110 64.990	0.170 0.020				6530	6540	6550	6560	6570								
WGB-1□ 70	-0.060 -0.030	75 +0.030	75 +0.100 +0.055	70.110 69.990						7040	7050	7060	7070	7080							
WGB-1□ 75	-0.060 -0.030	80 +0.030	80 +0.100 +0.055	75.110 74.990					7530	7540	7550	7560	7570	7580							
WGB-1□ 80	-0.045	85 +0.035	85 +0.120 +0.070	80.155 80.020	0.201 0.020					8040	8050	8060	8070	8080	80100						
WGB-1□ 85	-0.054	90 +0.035	90 +0.120 +0.070	85.155 85.020						8540		8560		8580	85100						
WGB-1□ 90	-0.054	95 +0.035	95 +0.120 +0.070	90.155 90.020						9040	9050	9060		9080	90100						
WGB-1□ 95	-0.054	100 +0.035	100 +0.120 +0.070	95.155 95.020	0.209 0.020	2.490 2.440					9550	9560		9580	95100						
WGB-1□ 100	-0.054	105 +0.035	105 +0.120 +0.070	100.155 100.020							10050	10060		10080		100115					
WGB-1□ 105	-0.054	110 +0.035	110 +0.120 +0.070	105.155 105.020								10560		10580		105115					
WGB-1□ 110	-0.054	115 +0.035	115 +0.120 +0.070	110.115 110.020								11060		11080		110115					
WGB-1□ 120	-0.054	125 +0.040	125 +0.170 +0.100	120.210 120.070	0.264 0.070							12060		12080	120100						
WGB-1□ 125	-0.063	130 +0.040	130 +0.170 +0.100	125.210 125.070								12560			125100	125115					
WGB-1□ 130	-0.063	135 +0.040	135 +0.170 +0.100	130.210 130.070		2.465 2.415						13060		13080	130100						
WGB-1□ 140	-0.063	145 +0.040	145 +0.170 +0.100	140.210 140.070	0.273 0.070							14060		14080	140100						
WGB-1□ 150	-0.063	155 +0.040	155 +0.170 +0.100	150.210 150.070								15060		15080	150100						
WGB-1□ 160	-0.063	165 +0.040	165 +0.170 +0.100	160.210 160.070								16060		16080	160100	160115					
WGB-1□ 180	-0.063	185 +0.046	185 +0.210 +0.130	180.216 180.070	0.279 0.070										18080	180100					
WGB-1□ 190	-0.072	195 +0.046	195 +0.210 +0.130	190.216 190.070		2.465 2.415									19080	190100					
WGB-1□ 200	-0.072	205 +0.046	205 +0.210 +0.130	200.016 200.070	0.288 0.070										20080	200100					
WGB-1□ 220	-0.072	225 +0.046	225 +0.210 +0.130	220.216 220.070								20060		22080	220100						
WGB-1□ 250	-0.072	255 +0.052	255 +0.260 +0.170	250.222 250.070	0.294 0.070										25080	250100					
WGB-1□ 260	-0.081	265 +0.052	265 +0.260 +0.170	260.222 260.070		2.465 2.415									26080	260100					
WGB-1□ 280	-0.081	285 +0.052	285 +0.260 +0.170	280.222 280.070	0.303 0.070										28080	280100					
WGB-1□ 300	-0.081	300 +0.052	300 +0.260 +0.170	300.222 300.070																	