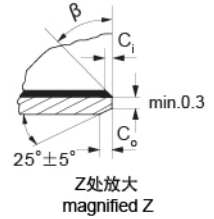
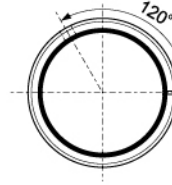
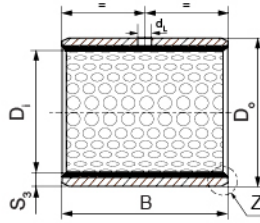


WGB-2/2L/2S/2Y 标准公制直套



内外倒角

S_3	C_0	C_1	β	S_3	C_0	C_1	β
1.0	0.6 ± 0.3	0.30 ± 0.2	$30^\circ \pm 5^\circ$	2.00	1.2 ± 0.4	0.50 ± 0.3	$30^\circ \pm 5^\circ$
1.5	0.7 ± 0.3	0.50 ± 0.2	$30^\circ \pm 5^\circ$	2.50	1.8 ± 0.6	0.60 ± 0.3	$45^\circ \pm 5^\circ$

※标准直套标注方式: WGB-2□ 1010

单位unit:mm

型号规格 Designation	轴径 D_s h8	座孔 H7 D_H	外径公差 D_o	压装后 内孔公差 $D_{i,a}$	配合间隙 C_0	壁厚 S_3	油孔 d_i	长度 B $\frac{0}{-0.40}$													
								10	15	20	25	30	35	40	45	50	60				
WGB-2□	10	$+0.018$	$+0.065$ $+0.030$	10.108 10.040	0.130 0.040			1010	1015	1020											
WGB-2□	12	$+0.018$	$+0.065$ $+0.030$	12.108 12.040				1210	1215	1220											
WGB-2□	14	$+0.018$	$+0.065$ $+0.030$	14.108 14.040					1415	1420											
WGB-2□	15	$+0.018$	$+0.065$ $+0.030$	15.108 15.040							1515	1520	1525								
WGB-2□	16	$+0.018$	$+0.065$ $+0.030$	16.108 16.040							1615	1620	1625								
WGB-2□	18	$+0.021$	$+0.075$ $+0.035$	18.111 18.040	0.138 0.040						1815	1820	1825								
WGB-2□	20	$+0.021$	$+0.075$ $+0.035$	20.131 20.050							2015	2020	2025	2030							
WGB-2□	22	$+0.021$	$+0.075$ $+0.035$	22.131 22.050	0.164 0.050	1.475 1.445					2215		2225								
WGB-2□	25	$+0.021$	$+0.075$ $+0.035$	25.131 25.050							2515	2520	2525	2530							
WGB-2□	28	$+0.025$	$+0.085$ $+0.045$	28.155 28.060								2820		2830							
WGB-2□	30	$+0.025$	$+0.085$ $+0.045$	30.155 30.060	0.188 0.060							3020	3025	3030		3040					
WGB-2□	35	$+0.025$	$+0.085$ $+0.045$	35.155 35.060									3520	3530	3535	3540					
WGB-2□	40	$+0.025$	$+0.085$ $+0.045$	40.155 40.060	0.194 0.060								4020	4030	4040	4050					
WGB-2□	45	$+0.025$	$+0.085$ $+0.045$	45.195 45.080	0.234 0.080								4520	4530	4540	4545	4550				
WGB-2□	50	$+0.030$	$+0.100$ $+0.055$	50.200 50.080	0.239 0.080									5030	5040	5050	5060				
WGB-2□	55	$+0.030$	$+0.100$ $+0.055$	55.200 55.080											5530	5540	5550	5560			
WGB-2□	60	$+0.030$	$+0.100$ $+0.055$	60.200 60.080	0.246 0.080										6030	6040	6050	6060			

WGB-2/2L/2S/2Y 标准公制直套

单位unit:mm

型号规格 Designation	轴径 D _s h8	座孔 H7 D _H	外径公差 D _o	压装后 内孔公差 D _{i,a}	配合间隙 C _o	壁厚 S ₃	油孔 d _l	长度B ⁰ _{-0.40}												
								40	50	60	80	90	95	100	110	120				
WGB-2□	65 _{-0.046}	70 ^{+0.030}	70 ^{+0.100} _{+0.055}	65.200 65.080				6540	6560											
WGB-2□	70 _{-0.046}	75 ^{+0.030}	75 ^{+0.100} _{+0.055}	70.200 70.080	0.246 0.080	2.460 2.415	8	7040	7050		7080									
WGB-2□	75 _{-0.046}	80 ^{+0.030}	80 ^{+0.100} _{+0.055}	75.200 75.080				7540		7560	7580									
WGB-2□	80 _{-0.046}	85 ^{+0.035}	85 ^{+0.120} _{+0.070}	80.265 80.100	0.313 0.100			8040		8060	8080									
WGB-2□	85 _{-0.054}	90 ^{+0.035}	90 ^{+0.120} _{+0.070}	85.265 85.100				8540		8560	8580									
WGB-2□	90 _{-0.054}	95 ^{+0.035}	95 ^{+0.120} _{+0.070}	90.265 90.100				9040		9060	9080	9090								
WGB-2□	100 _{-0.054}	105 ^{+0.035}	105 ^{+0.120} _{+0.070}	100.265 100.100	0.321 0.100				10050		10080		10095							
WGB-2□	105 _{-0.054}	110 ^{+0.035}	110 ^{+0.120} _{+0.070}	105.265 105.100						10560	10580		10595						105110	
WGB-2□	110 _{-0.054}	115 ^{+0.035}	115 ^{+0.120} _{+0.070}	110.265 110.110			9.5			11060	11080		11095						110110	
WGB-2□	120 _{-0.054}	125 ^{+0.040}	125 ^{+0.170} _{+0.100}	120.270 120.110						12060	12080									120110
WGB-2□	125 _{-0.063}	130 ^{+0.040}	130 ^{+0.170} _{+0.100}	125.270 125.110						12560										125110
WGB-2□	130 _{-0.063}	135 ^{+0.040}	135 ^{+0.170} _{+0.100}	130.270 130.110					13050	13060	13080									130100
WGB-2□	140 _{-0.063}	145 ^{+0.040}	145 ^{+0.170} _{+0.100}	140.270 140.110	0.324 0.100					14050	14060	14080								140100
WGB-2□	150 _{-0.063}	155 ^{+0.040}	155 ^{+0.170} _{+0.100}	150.270 150.110		2.450 2.385				15050	15060	15080								150100
WGB-2□	160 _{-0.063}	165 ^{+0.040}	165 ^{+0.170} _{+0.100}	160.270 160.110						16050	16060	16080								160100
WGB-2□	170 _{-0.063}	175 ^{+0.040}	175 ^{+0.170} _{+0.100}	170.270 170.110						17050	17080									170100
WGB-2□	180 _{-0.063}	185 ^{+0.046}	185 ^{+0.210} _{+0.130}	180.270 180.110			9.5			18050	18060	18080								180100
WGB-2□	190 _{-0.072}	195 ^{+0.046}	195 ^{+0.210} _{+0.130}	190.276 190.110						19050	19060	19080								190100
WGB-2□	200 _{-0.072}	205 ^{+0.046}	205 ^{+0.210} _{+0.130}	200.276 200.110	0.339 0.110					20050	20060	20080								200100
WGB-2□	220 _{-0.072}	225 ^{+0.046}	225 ^{+0.210} _{+0.130}	220.276 220.110						22050	22060	22080								220100
WGB-2□	240 _{-0.072}	245 ^{+0.046}	245 ^{+0.210} _{+0.130}	240.276 240.110						24050	24060	24080								240100
WGB-2□	250 _{-0.072}	255 ^{+0.052}	255 ^{+0.260} _{+0.170}	250.282 250.110			9.5			25050	25060	25080								250100
WGB-2□	260 _{-0.081}	265 ^{+0.052}	265 ^{+0.260} _{+0.170}	260.282 260.110	0.354 0.110					26050	26060	26080								260100
WGB-2□	280 _{-0.081}	285 ^{+0.052}	285 ^{+0.260} _{+0.170}	280.282 280.110						28050	28060	28080								280100
WGB-2□	300 _{-0.081}	305 ^{+0.052}	305 ^{+0.260} _{+0.170}	300.282 300.110						30050	30060	30080								300100
																				300120